



Specialty Flooring Products

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TECHNICAL DATA: MOISTURE CURE URETHANE

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NC- Moisture Cure Urethane (NC-MCU) is a one component moisture cured polyurethane floor coating that exhibits superior abrasion resistance, chemical resistance and flexibility. This product is UV stable. This product does not meet Federal VOC standards

RECOMMENDED USES

We recommend this product for showrooms, warehouses, computer rooms, laboratories, cafeterias, interior tanks, and most indoor chemical exposure areas with regard to concrete or cement.

GENERAL PRODUCT DATA

SOLIDS BY WEIGHT:

40% (+/- 2%)

SOLIDS BY VOLUME:

35% (+/- 2%)

VOLATILE ORGANIC CONTENT:

4.88 pounds per gallon

RECOMMENDED FILM THICKNESS / COVERAGE PER GALLON:

2-4 mils per coat wet thickness / 400 to 800 sqft @ 2-4 mils wet thickness

PACKAGING INFORMATION

1 gallon, 5 gallon and 55 gallon containers (7.9#/gallon net) weight and volumes approximate

COLOR:

Clear (gardner 1)

MIX RATIO:

One component product

SHELF LIFE:

3 months in unopened containers

FINISH CHARACTERISTICS:

High gloss (>90 at 60 degrees @ Erichsen glossmeter)

IMPACT RESISTANCE:

Gardner Impact, direct & reverse = 160 in.lb. (passed)

VISCOSITY:

Less than 100 cps (typical)

ADHESION:

360 psi @ elcometer (concrete failure, no delamination) (applied over NC-WBE primer)

ABRASION RESISTANCE:

Taber abrasor CS-17 calibrase wheel with 1000 gram total load and 500 cycles= 4.3 mg loss

DOT CLASSIFICATIONS:

"FLAMMABLE LIQUID N.O.S., 3, UN1993, PGIII"

HARDNESS:

2H

FLEXIBILITY:

No cracks on a 1/8" mandrel

CURE SCHEDULE (70°):

Pot life – 1 gallon volume 3-5 hours

Tack free (dry to touch)..... 3-6 hours

Recoat or topcoat.....8-12 hours

Light foot traffic.....12-24 hours

Full cure (heavy traffic).....3-5 days

APPLICATION TEMPERATURE:

60-95 degrees F with relative humidity below 90%

CHEMICAL RESISTANCE:

REAGENT	RATING
acetic acid 5%	3
xylene	5
mek	2
methyl alcohol	2
gasoline	4
10% sodium hydroxide	5
50% sodium hydroxide	4
10% sulfuric	4
10% hydrochloric acid	4
20% nitric acid	3
ethylene glycol	4

Rating key: 1 - not recommended, 2 - 2 hour term splash spill, 3 - 8 hour term splash spill, 4 - 72 hour immersion, 5 - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

PRIMER:

Recommended NC- Water Based Epoxy

TOPCOAT:

None recommended

LIMITATIONS:

*Clarity of color or gloss may be affected by high humidity, low temperatures or chemical exposure

*For best results use a high quality 3/8" nap roller

*Slab on grade requires moisture barrier

*Substrate temperature must be 5°F above dew point

*All new concrete must be cured for at least 30 days

*Use a suitable primer

*Recoating other coatings or itself may require multiple passes with the roller to properly wet out the previous coating

*If recoating after 24 hours, then the surface must be roughened (deglossed) before the application

*The concrete or substrate must be thoroughly dry

*Physical properties are typical values and not specifications

*See reverse side for application instructions

*See reverse side for limitations of our liability and warranty

MOISTURE CURE URETHANE MIXING AND APPLICATION INSTRUCTIONS

PRODUCT STORAGE: Store product in an area as to bring the material to normal room temperature before using. Continuous storage should be between 60 and 90 degrees F.

SURFACE PREPARATION: Surface preparation will vary according to the type of complete system to be applied. For a one or two coat thin build system (3-10 mils dry) we recommend either mechanical scarification or acid etching until a suitable profile is achieved. For a complete system build higher than 10 mils dry, we recommend a fine brush blast (shot blast). All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'x4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding. For applications directly over concrete, Testing should be performed to confirm a moisture vapor emission rate below 3 lb/24hr/1000 ft² per ASTM F1869

PRODUCT MIXING: This product is a one component product. Before using stir well. Avoid whipping air into the coating when stirring.

PRODUCT APPLICATION: The material can be applied by brush or roller. Keep the temperature and relative humidity within the recommended ranges during the application and curing process. Properly prime the substrate. When applying product over primer or other coatings, always perform adequate testing to verify compatibility. In some instances, depending on the base coat, it will be required to roll the material in multiple passes to insure proper wetting of the surface. This product is intended for the experienced applicator and should not be used by inexperienced personnel.

RECOAT OR TOPCOATING: Multiple coats of this product are acceptable. If you opt to recoat this product, you must first be sure that all of the solvents have evaporated from the coating during the curing process. The information on the front side are reliable guidelines to follow. However, it is best to test the coating before recoating or topcoating. This can be done by pressing on the coating with your thumb to verify that no fingerprint impression is left. If no impression is created, then the recoat can be started. Always remember that colder temperatures will require more cure time for the product before recoating can commence. Before recoating or topcoating, check the coating to insure no contaminants exist such as an epoxy blush. If necessary, clean the surface prior to recoating with a standard type detergent cleaner. When recoating this product with subsequent coats of the urethane, it is advisable to apply the recoat before 24 hours passes. Also, it is advisable to degloss the previous coat to insure a trouble free bond, if more than 24 hours has elapsed since the previous coat. Recoats may require multiple roller passes to properly wet out the previous coats.

CLEANUP: Use ketone solvents

FLOOR CLEANING: Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

RESTRICTIONS: Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

Warranty

Since no control is exercised over product use, The Nikka Corporation warrants that its products are manufactured free from defect and are consistent and within manufacturing tolerances on our data sheets. No other oral or written representation or statement of any kind, expressed or implied, now or hereafter made is authorized or warranted by The Nikka Corporation. This product is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular use. The Nikka Corporation shall have no liability for incidental or consequential damage, direct or indirect. Our liability is limited to price of or replacement of our product at our option. By accepting delivery of our product means that you have accepted the terms of The Nikka Corporation Warranty.

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